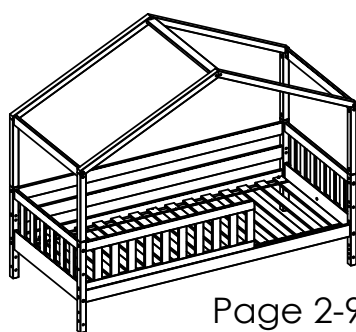
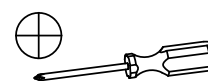
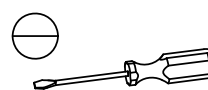
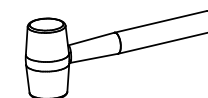
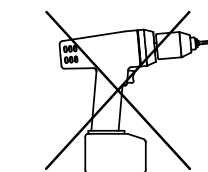
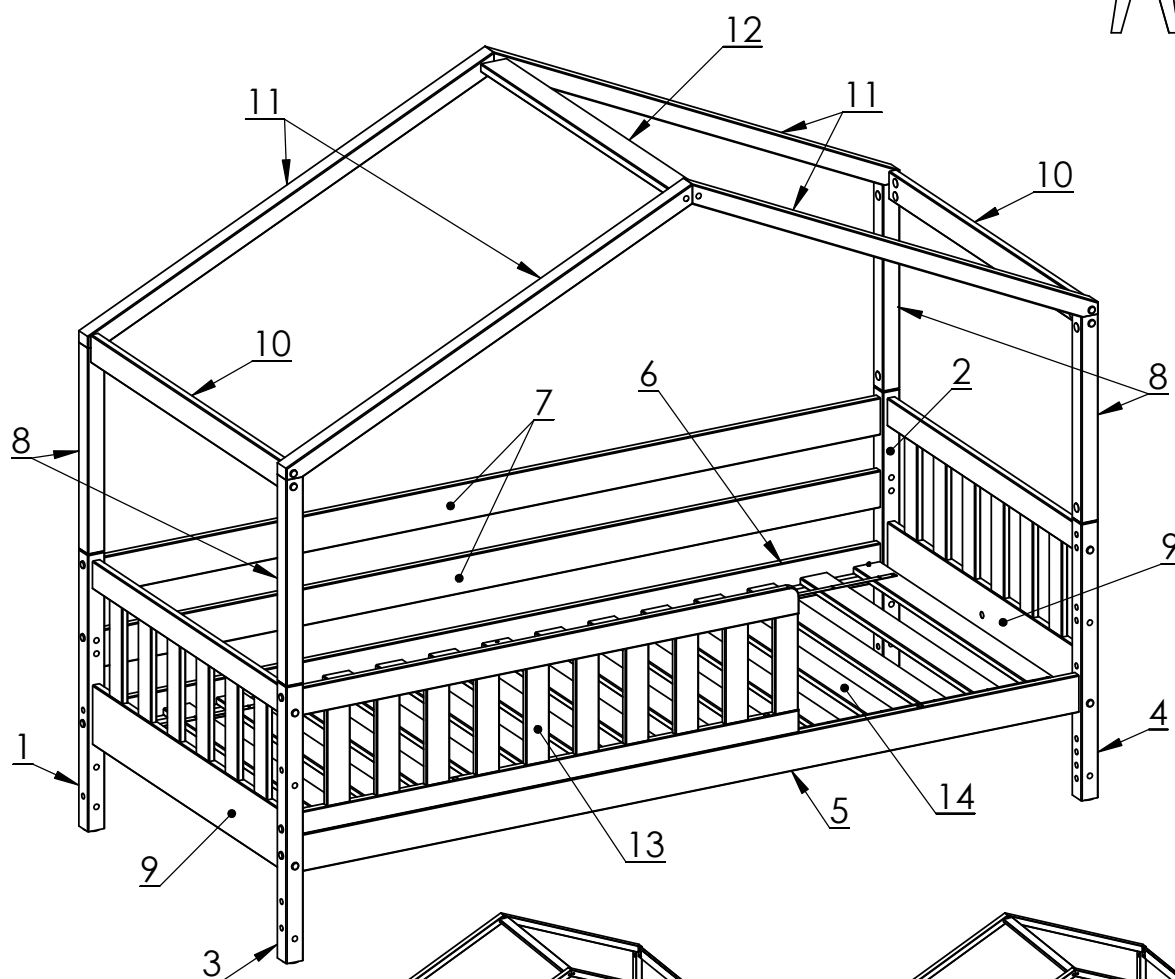
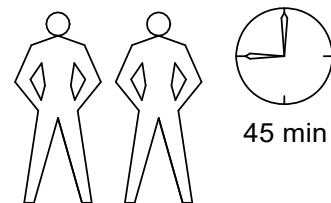
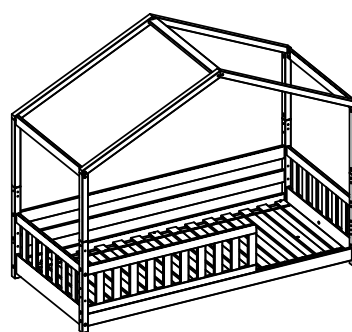




Page 2-9
Step 1-12

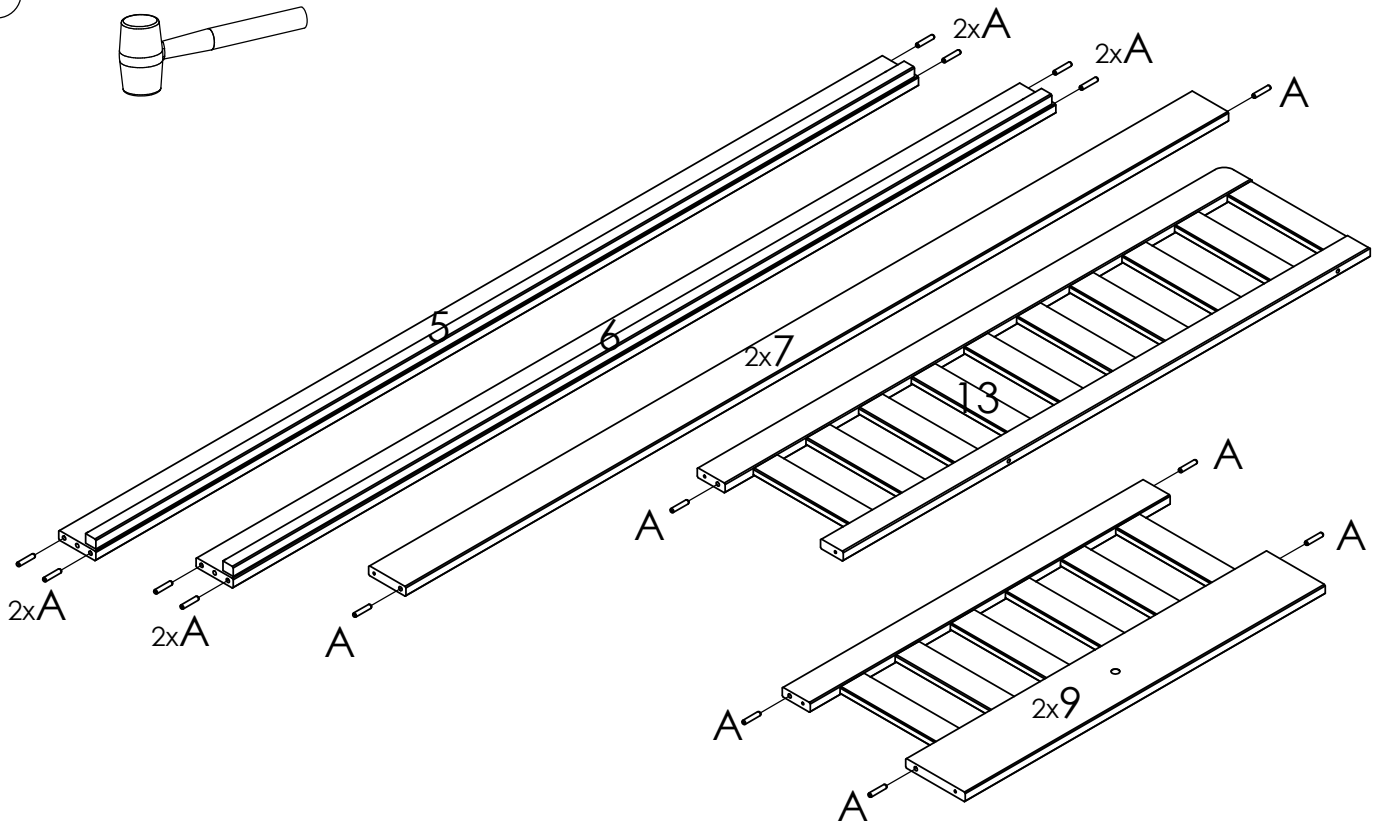
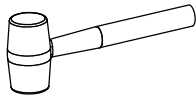


Page 2
Step 1
Page 10-11
Step 2a-4a
Page 4-9
Step 5-12

A		8x40	x23
B		6,3x80	x14
C		M6x80	x12
D		M6x10x13	x12
E		7x70	x6
F		D9,8/60/5,8	x8
G		D15x19	x8
H		M10x12	x8

J		3,5x40	x6
K		D4x13	x6
L		D8x13	x57
M		D15x18	x26
N		D13	x5
P		D20	x16
Q		38x3	x4
R		4mm	x1

①

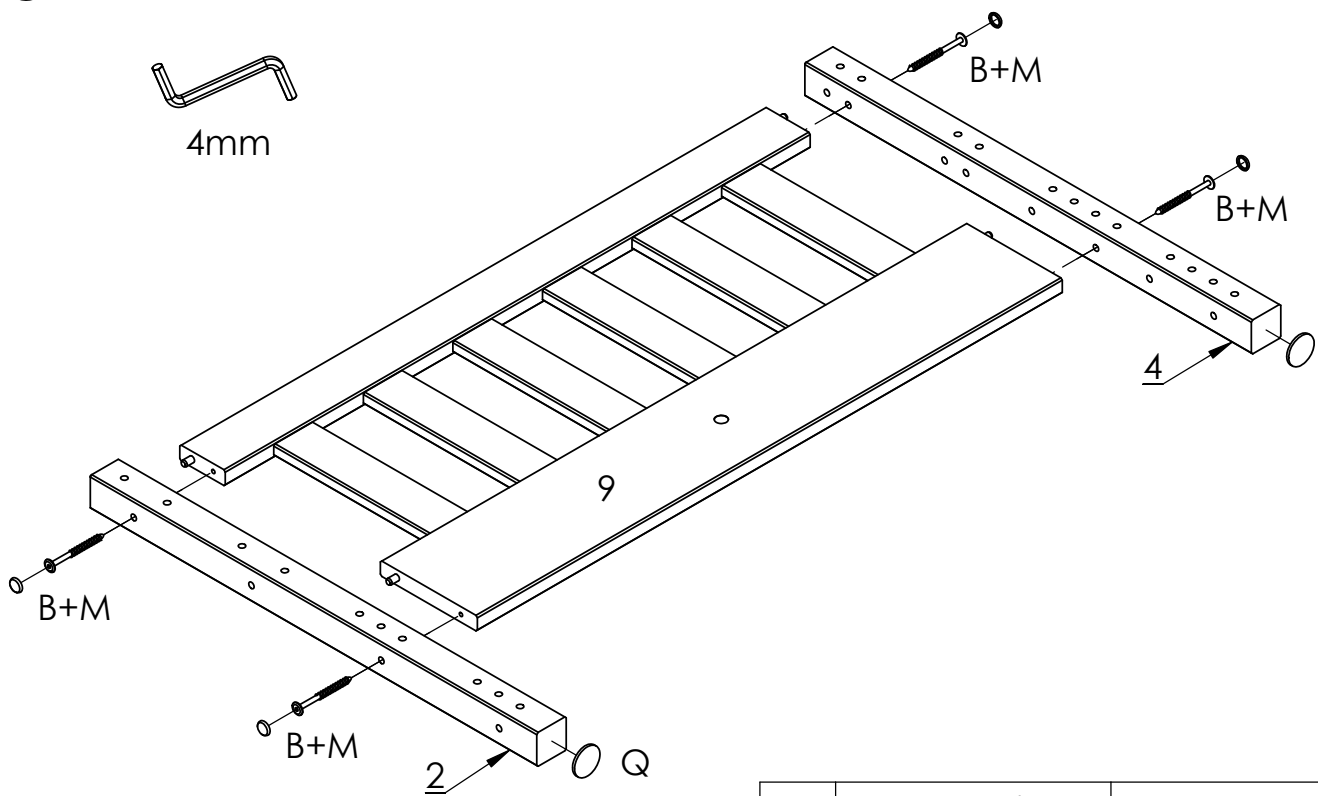


A		8x40	x21
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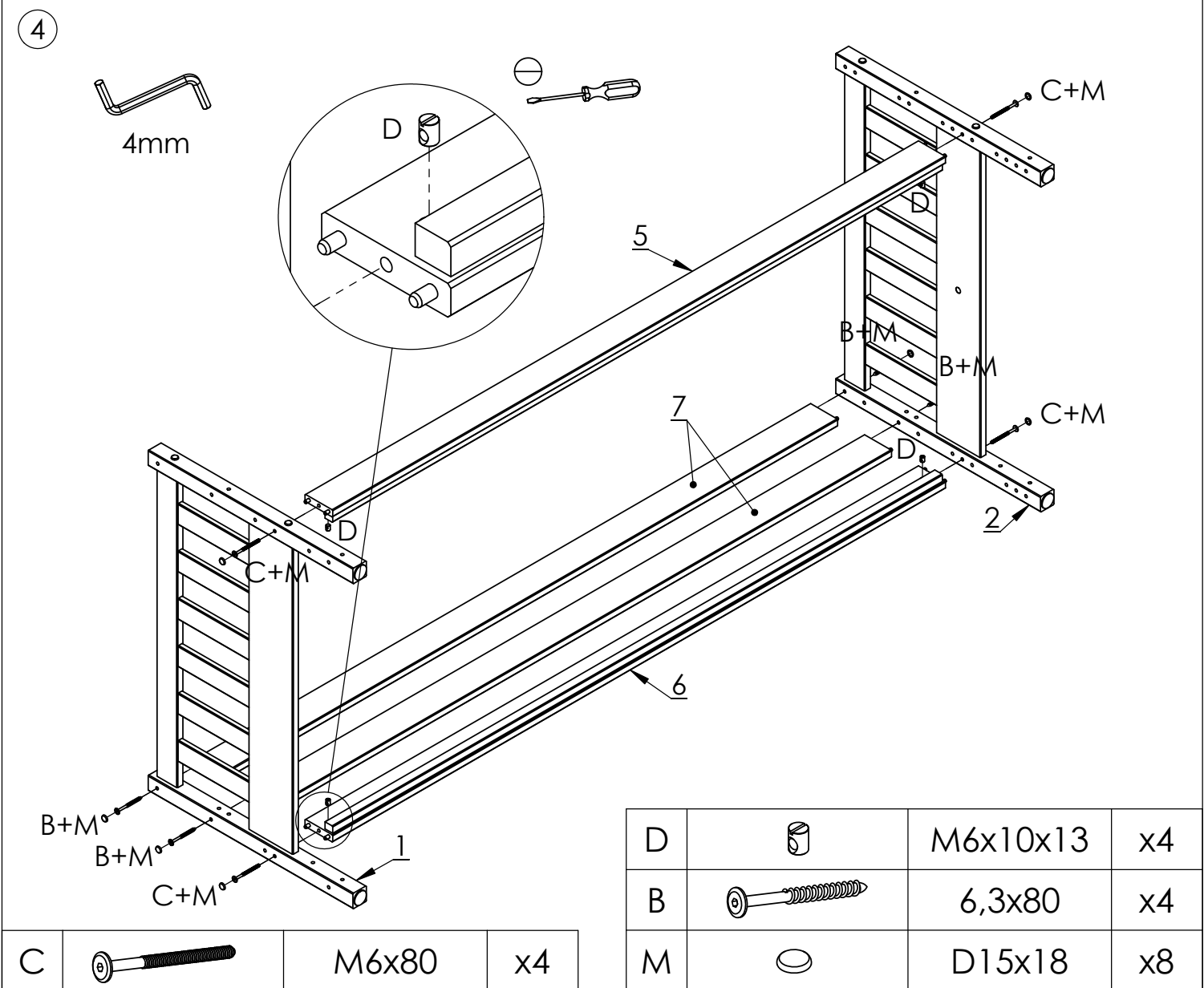
②



4mm



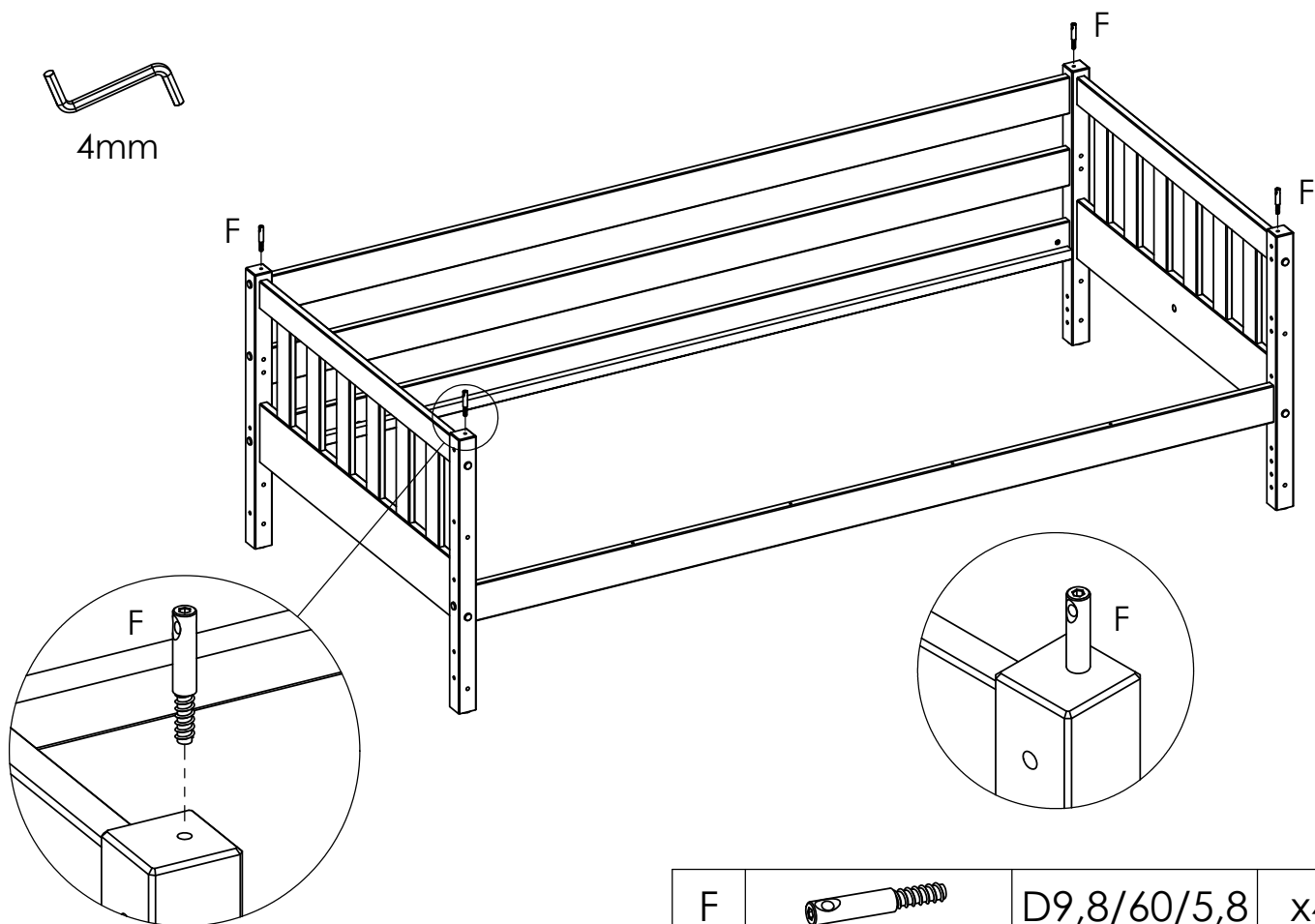
B		6,3x80	x4
M		D15x18	x4
Q		38x3	x2



5



4mm



F



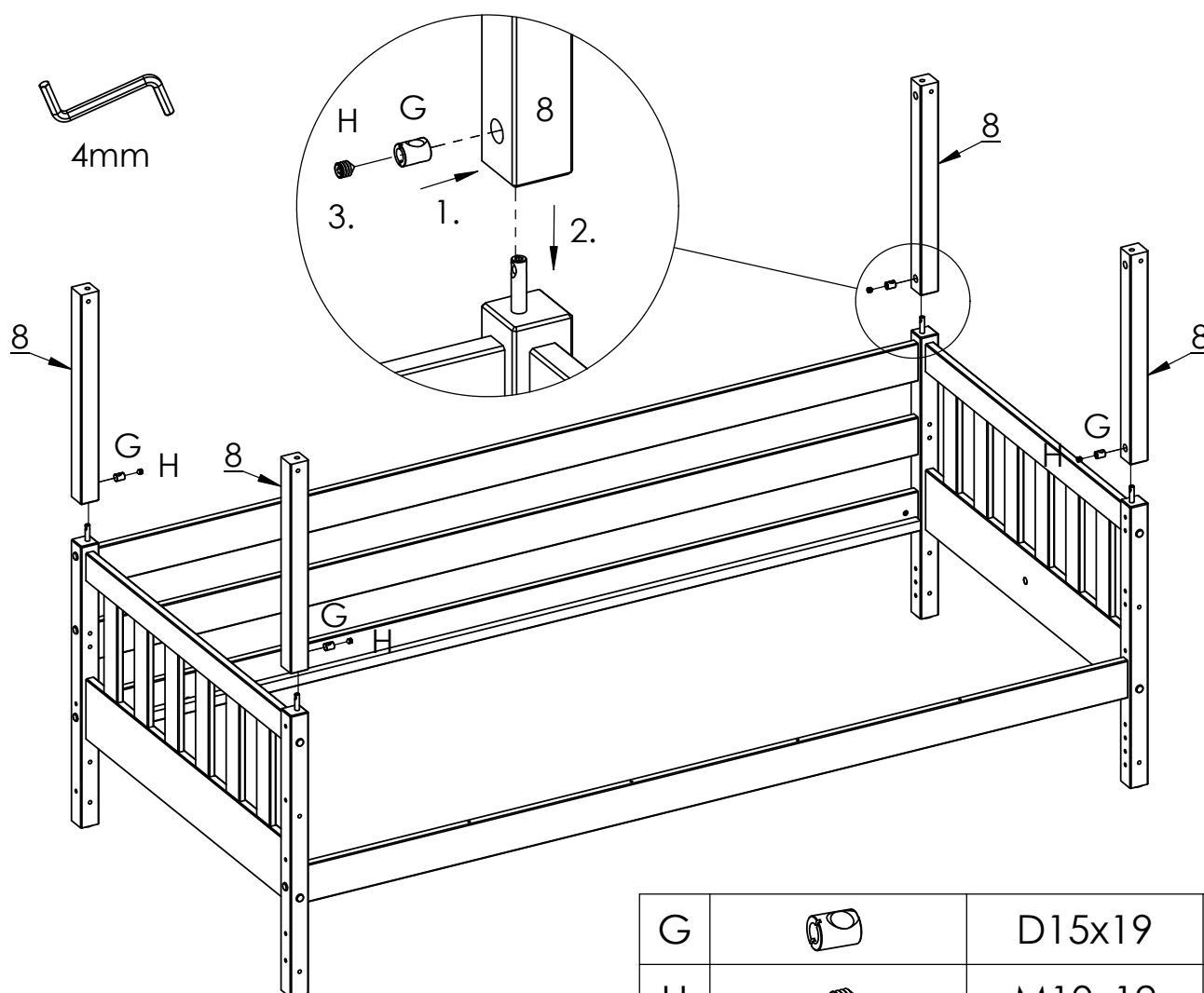
D9,8/60/5,8

x4

6



4mm



G



D15x19

x4

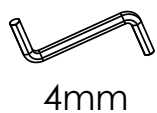
H



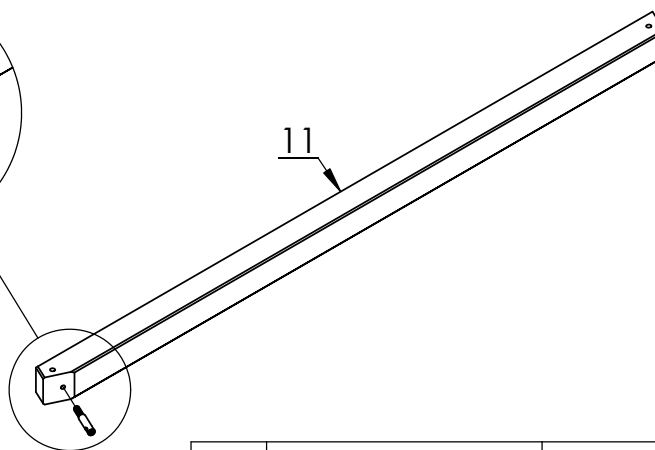
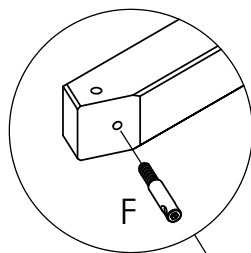
M10x12

x4

7

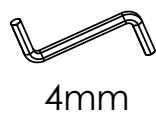


4x

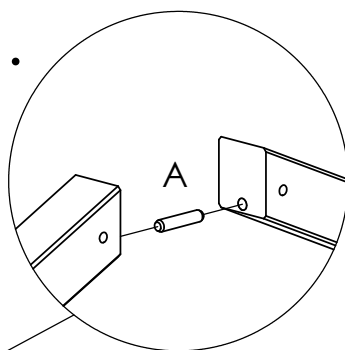


F		D9,8/60/5,8	x4
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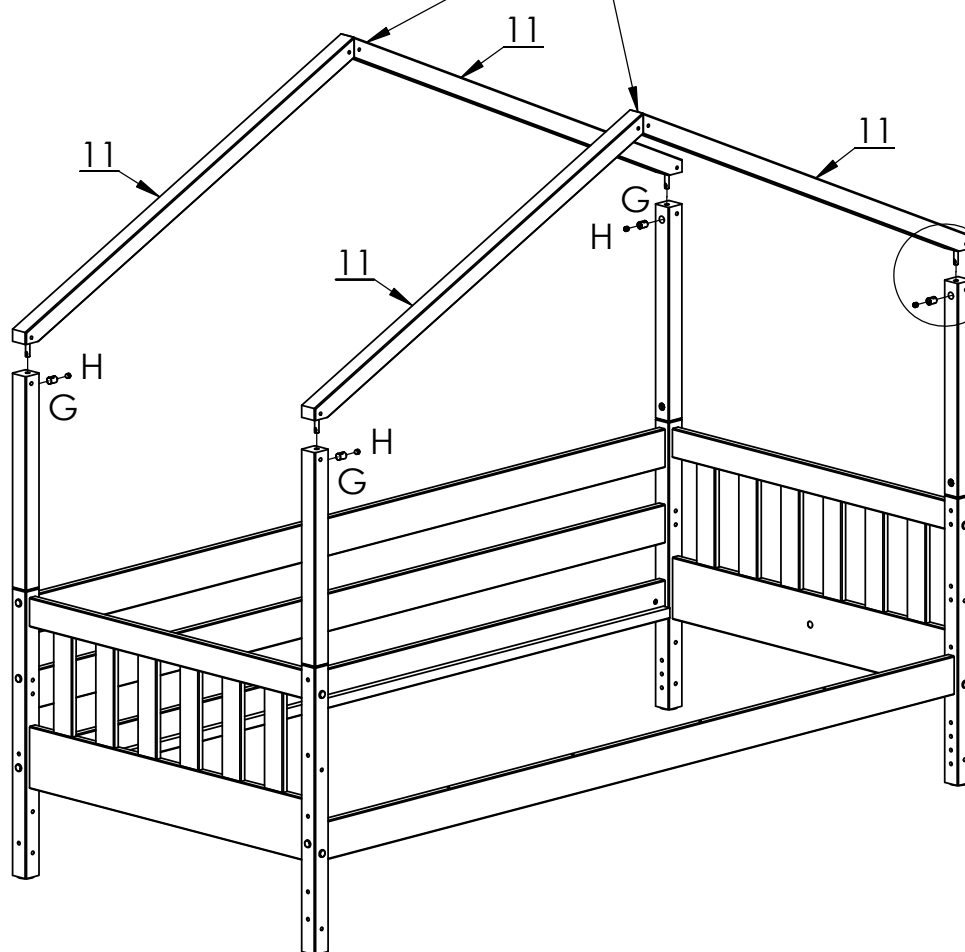
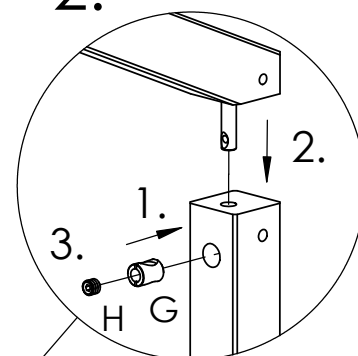
8



1.

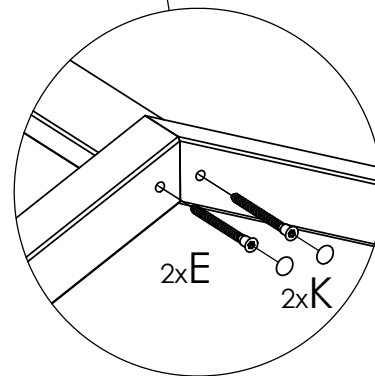
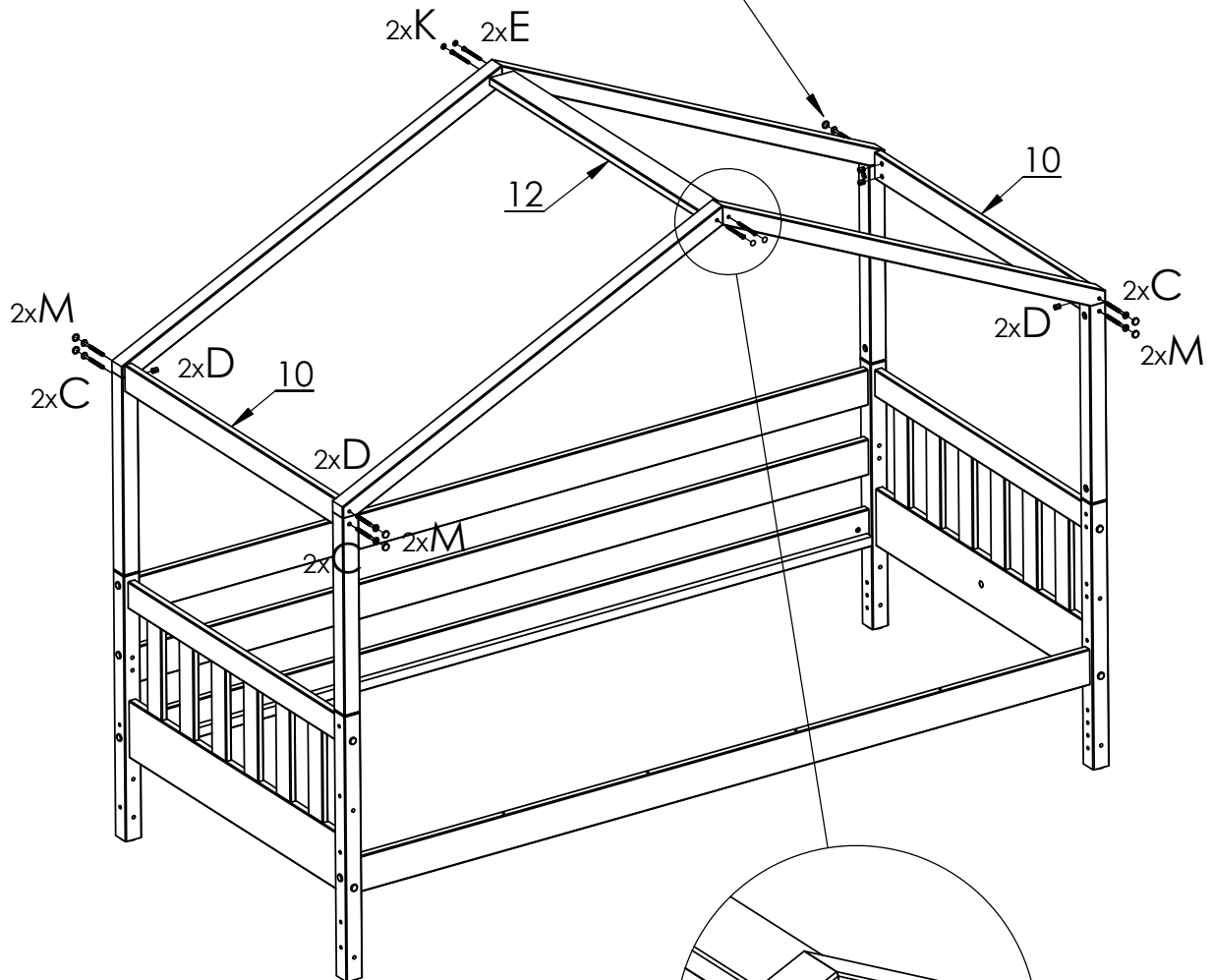
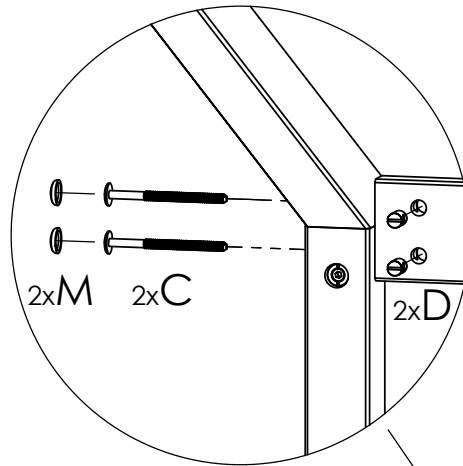
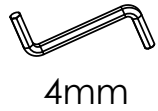


2.

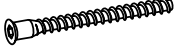


A		8x40	x2	G		D15x19	x4
				H		M10x12	x4

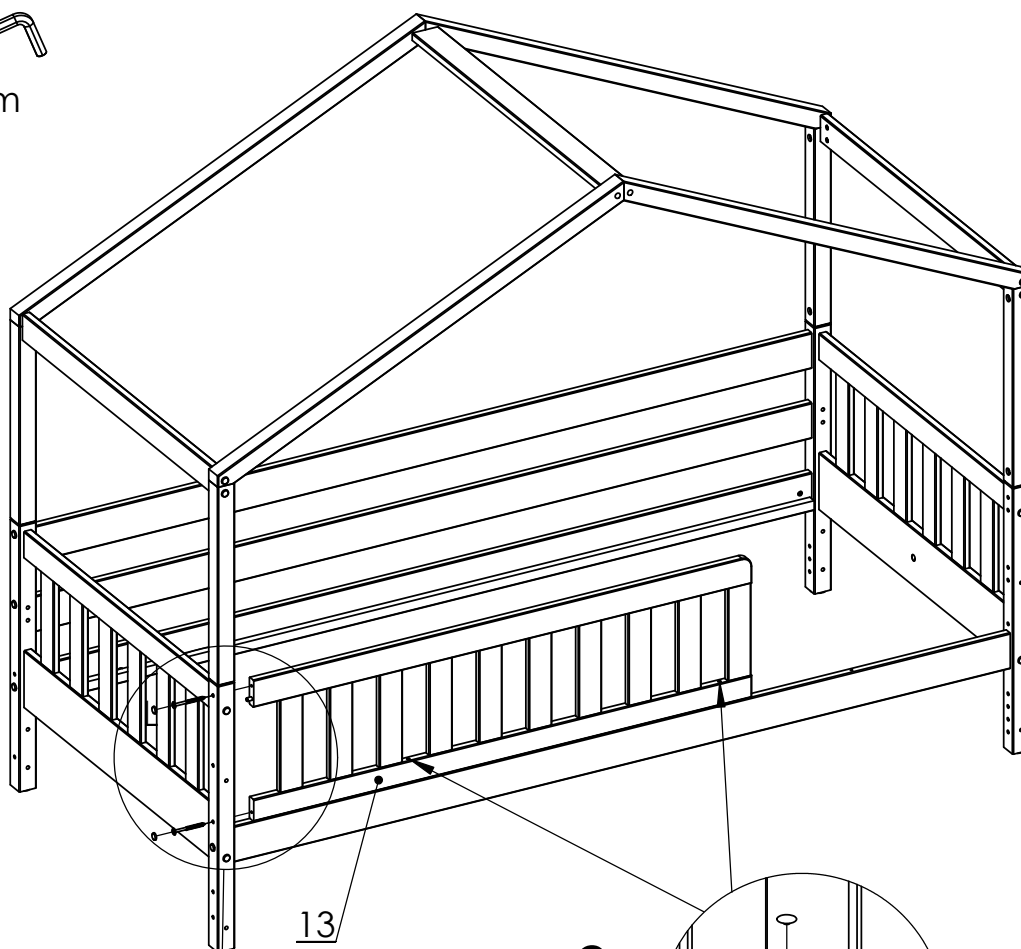
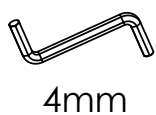
9



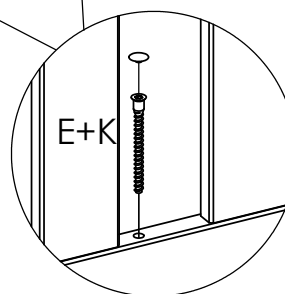
C		M6x80	x8
D		M6x10x13	x8

E		7x70	x4
K		D4x13	x4
M		D15x18	x8

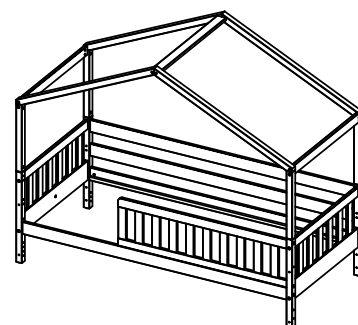
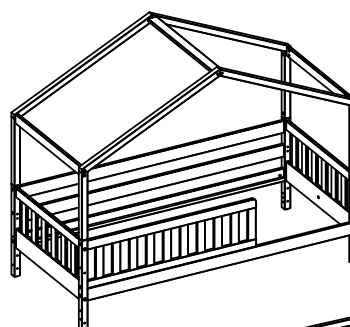
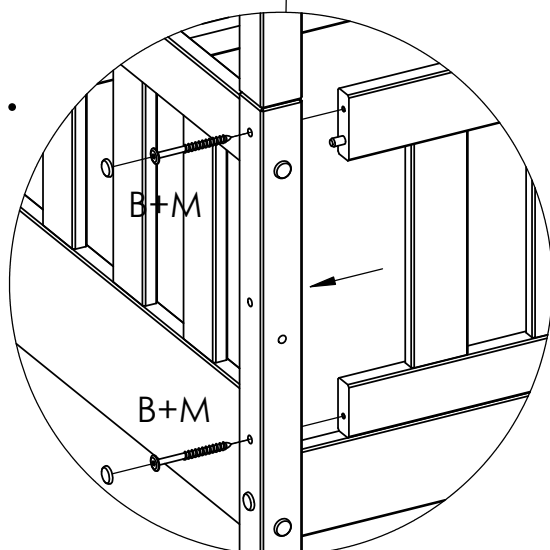
10



2.



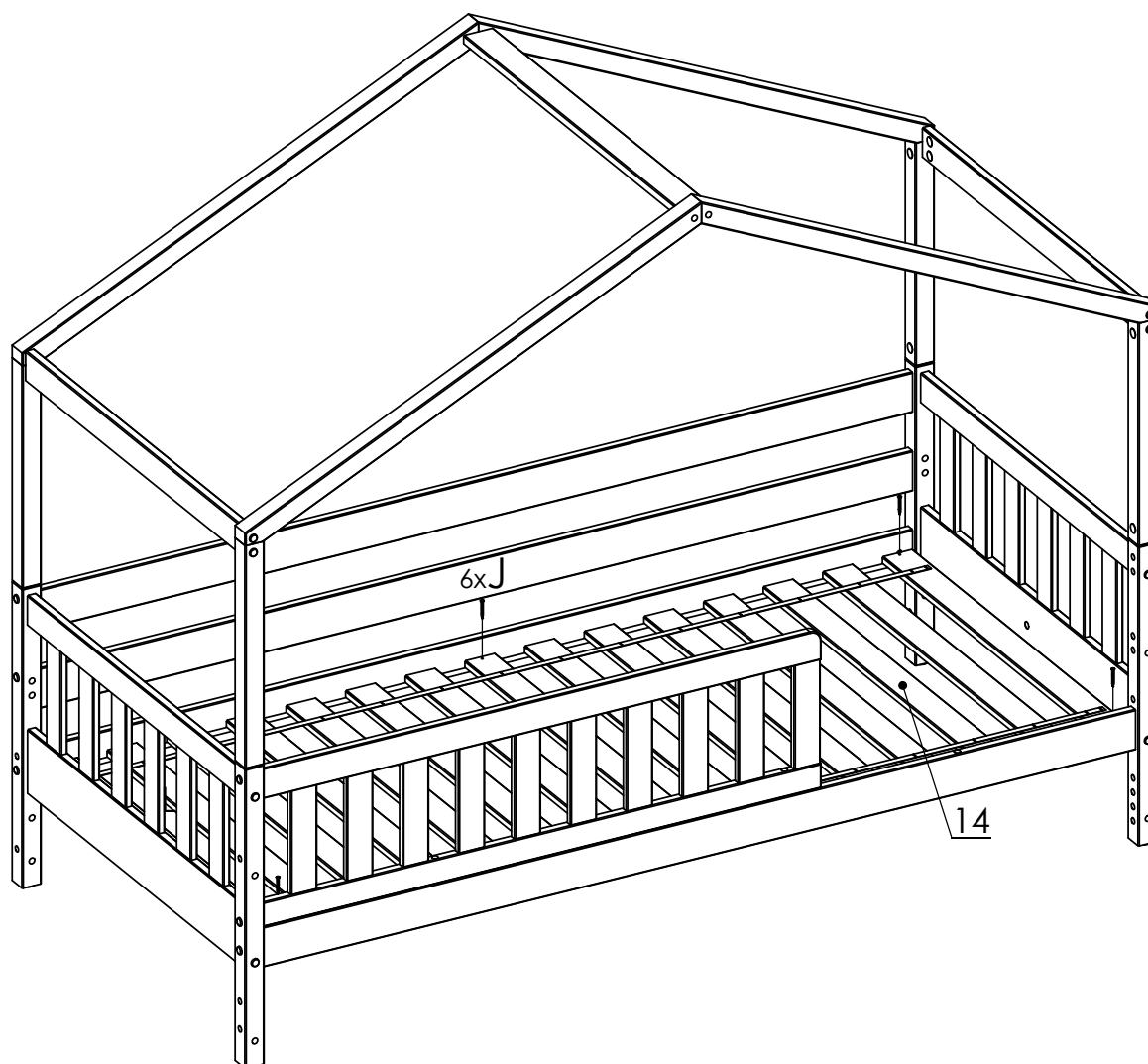
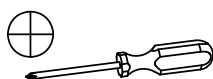
1.



B		6,3x80	x2
E		7x70	x2

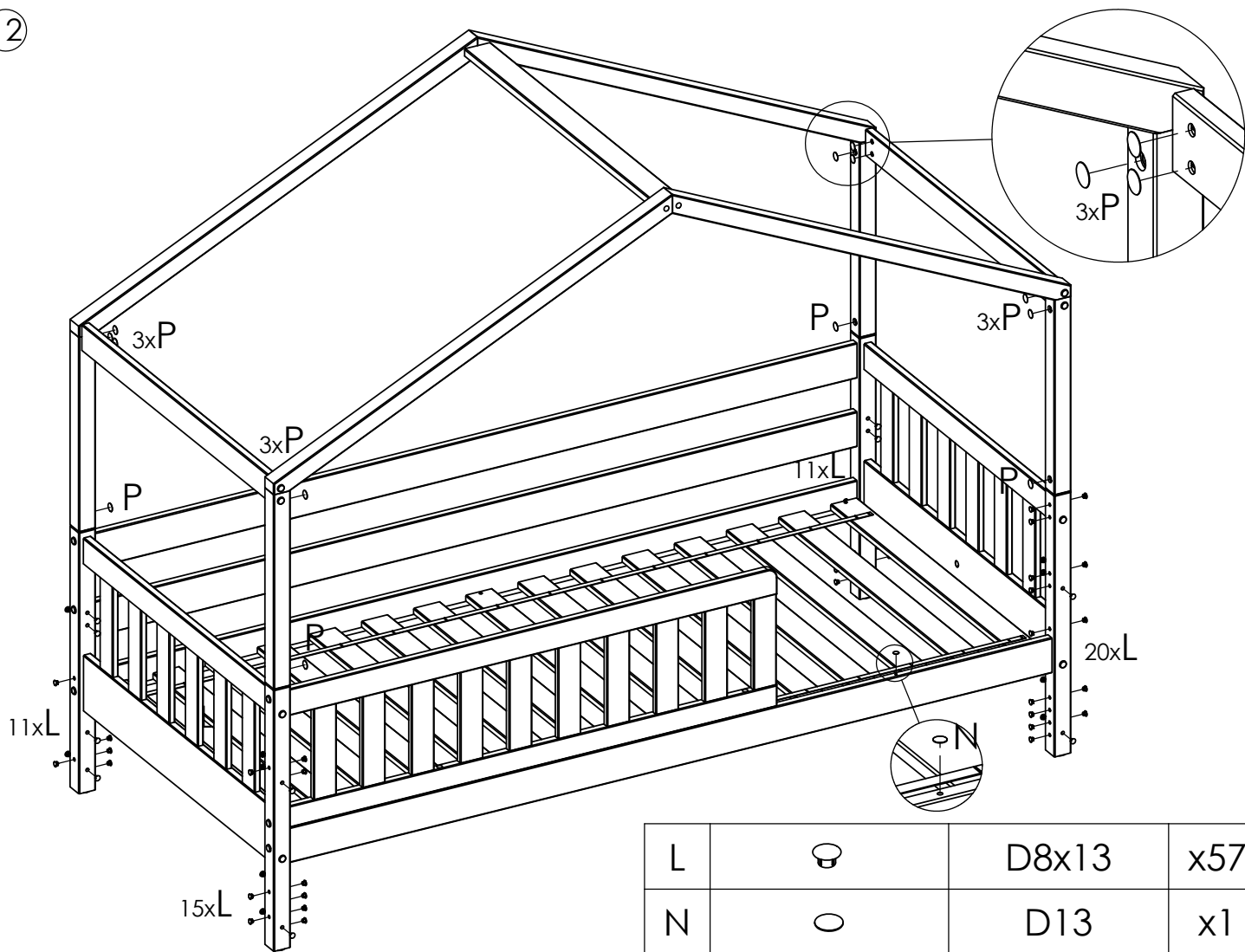
K		D4x13	x2
M		D15x18	x2

11



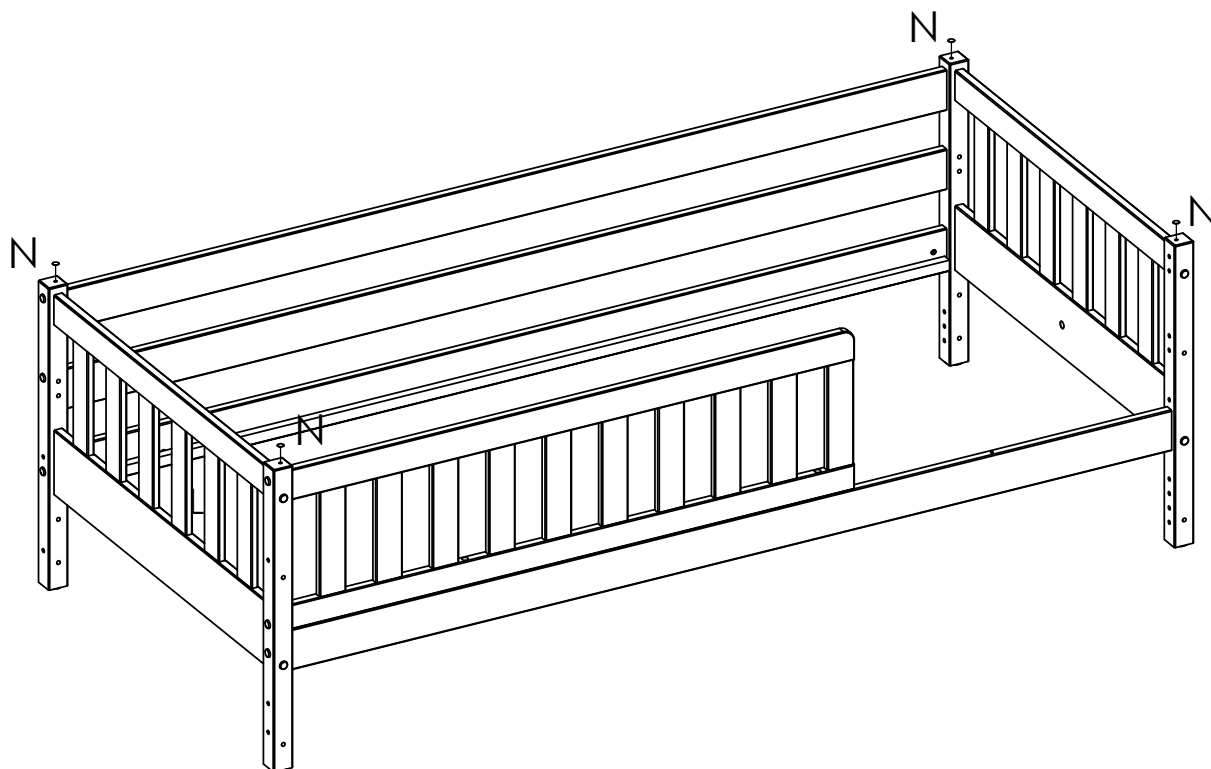
J		3,5x40	x6
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12



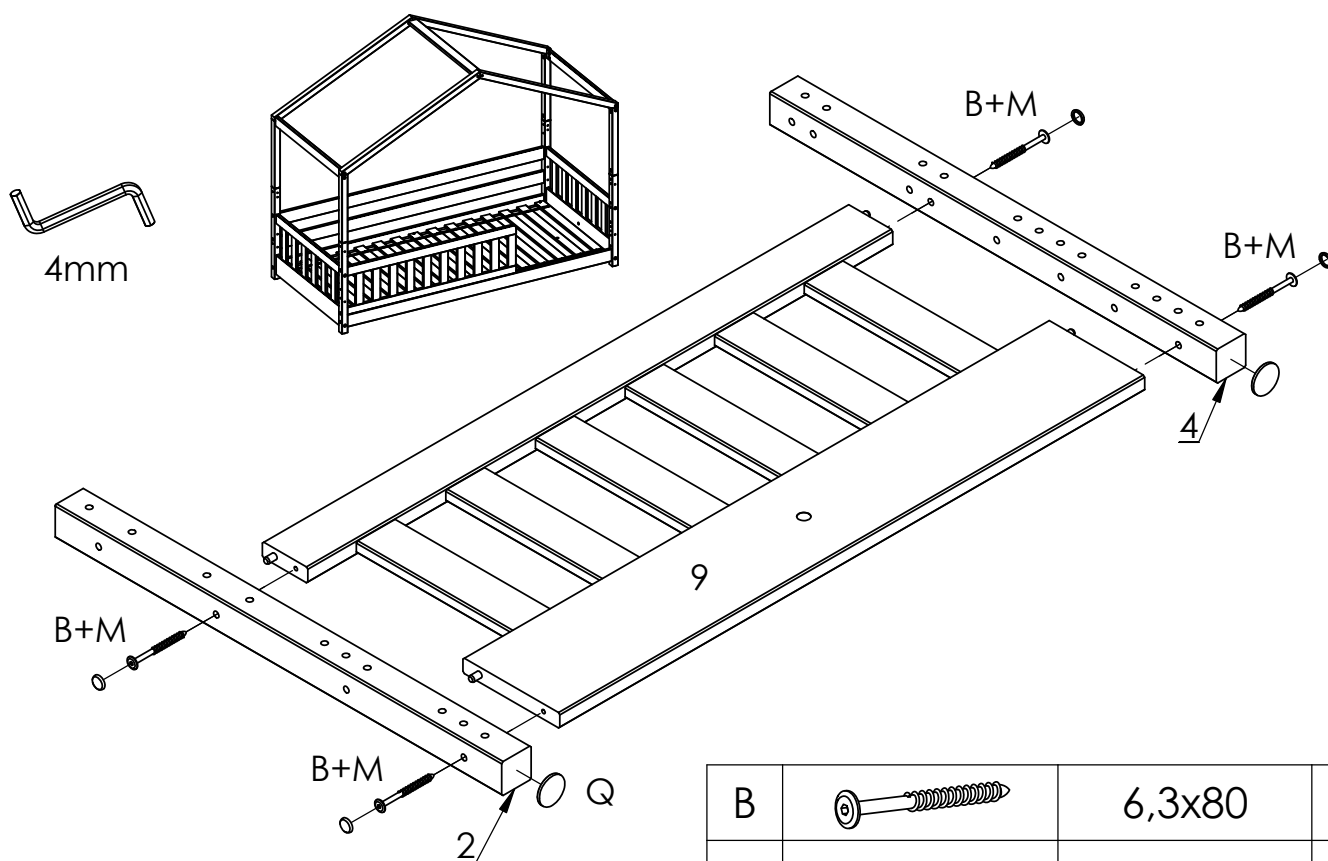
L		D8x13	x57
N		D13	x1
P		D20	x16

13

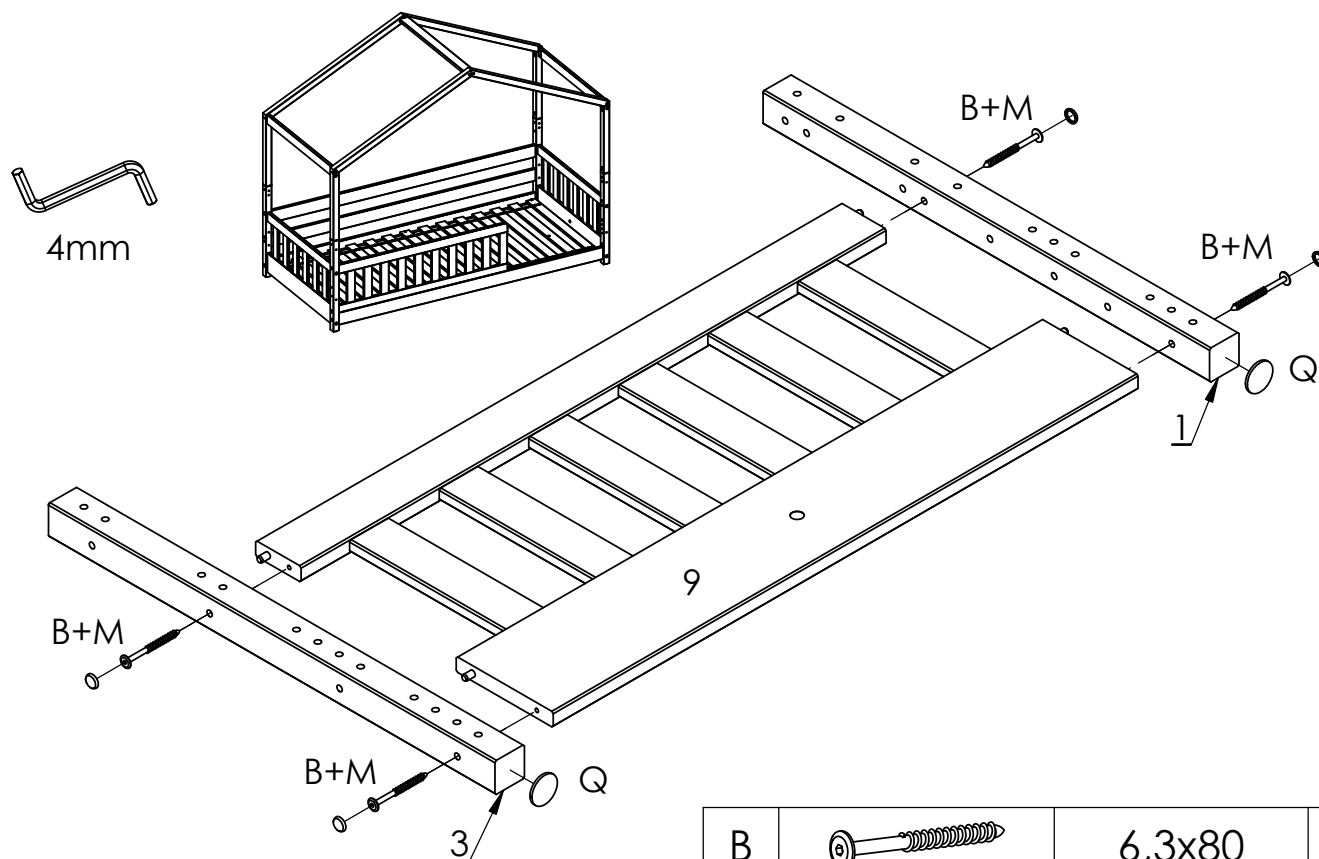


N		D13	x4
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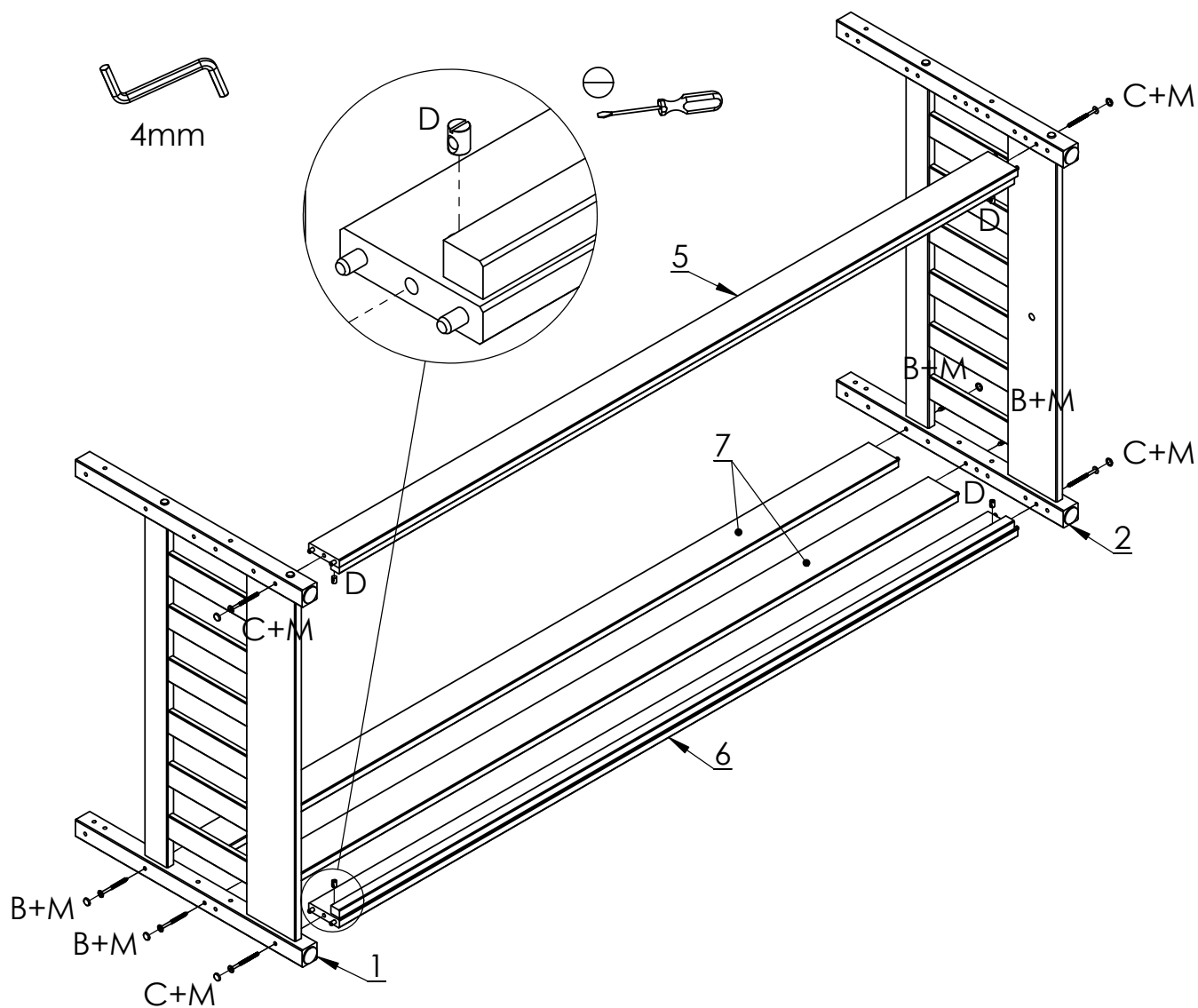
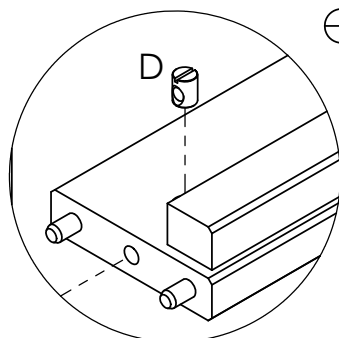
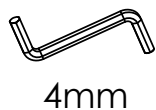
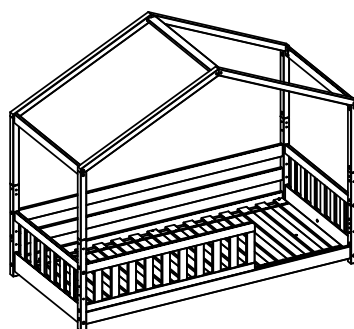
2a



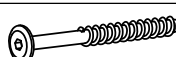
3a



4a



C		M6x80	x4
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D		M6x10x13	x4
B		6,3x80	x4
M		D15x18	x8